



# Missouri Sentencing Advisory Commission



## Time is Running Out

**Evidence-Based Sentencing Practices to Improve Public  
Safety and Reduce Recidivism**

**Friday, February 26, 2010**

**Country Club Hotel & Spa, Lake Ozark, Missouri**

**Presenters: Judge Roger K. Warren (Ret.)**

**President Emeritus, National Center for State Courts**

**Scott Johnston, Missouri Probation and Parole**

**Registration: <https://www.macregistrations.com/osca/>**

**Hotel Reservations: 800.964.6698**

### **AGENDA:**

- 7:00 - 9:00 Breakfast and Registration; Room: Mediterranean B
- 9:00 - 9:30 Introduction to evidence based sentencing; self-assessment, definition, supporting research, the purposes of sentencing
- 9:30 - 10:30 The risk and needs principals of evidence based practice, use of actuarial risk/needs assessment instruments, pre-sentence reports, and effective use of probation conditions
- 10:30-10:45 Break
- 10:45-12:00 Application of risk and needs principals to typical sentencing scenario, the treatment of principle, what works and what doesn't work to reduce recidivism
- 12:00 -1:00 Lunch; Room: Mediterranean B
- 1:00-2:30 Application responses to violations of probation, the principals of responsivity, stages of change, promoting offender motivation, and application of principals of evidence based practices to typical sentencing scenario
- 2:30-2:45 Break
- 2:45-4:00 System-wide challenges in the implementation of evidence based sentencing and actions that can be taken to address those challenges

### **Important to Know!**

Meals and lodging will be provided by the Sentencing Advisory Commission.

You are responsible for making your own hotel reservations. Please call the hotel directly at 800.964.6698.

Mileage will not be reimbursed by the Commission.

**Approved for 6.6 hours  
of Missouri CLE.**

**Space is limited! Register today at <https://www.macregistrations.com/osca/>**